



专业纸袋机制造商  
Professional paper bag machine manufacturer

### HWYS-02 半自动圆绳手把机（水胶+热熔胶）

### HWYS-02 Twisted Paper Rope Handle Making Machine Water Glue/Hot Melt Glue



本机主要配套半自动纸袋机。它可以用纸绳快速生产纸把手，在后续生产中，可以将手把人工粘贴在没有把手的纸袋上，制成手提纸袋。本机以两卷窄窄的纸卷和一根纸绳为原料，将碎纸片和纸绳粘在一起，逐渐切断形成纸手把。此外，该机还具有自动计数和上胶功能，可大大提高用户后续加工操作的效率。

This machine is mainly supporting semi-automatic paper bag machines. It can quickly produce paper handle with twisted rope, which can be attached onto the paper bag without handles in further production and make it into paper handbags. This machine takes two narrow paper rolls and one paper rope as raw material, sticks scraps of paper and paper rope together, which will be cut off gradually to form paper handles. In addition, the machine also has automatic counting and gluing functions, which can greatly improve the efficiency of subsequent processing operations of users.

#### 产品特点 Features:

- 机器操作简单，可快速生产手把，通常可达到每分钟 130 对。



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- 我们设计并提供可选的自动上胶生产线，自动上胶代替人工上胶，降低大量人工成本。强烈建议纸袋生产工厂使用自动生产线，也支持定制。
- 本机纸袋在原料张力达到一定程度时，最多可提起 15 公斤重的物品。
- 本机采用台湾热熔胶机，在多个国家设有服务点，可为客户提供最快的服务。
- The machine is easy to operate and can produce paper handles with high speed usually reach 130 pairs per minute.
- We design and offer the optional auto-production line, which can automatic gluing replace the human gluing procedure so that help to reduce lots of labor cost. It is strongly advice the paper bag producing factory use the auto-produce line that also support customize.
- The unit paper bag can lift the heavy things of 15 kg at most, when the tension of raw materials reaches a certain level.
- This machine adopts Huangshang melt-glue machine of Taiwan with service points in many countries, can provide customers with the fastest service.

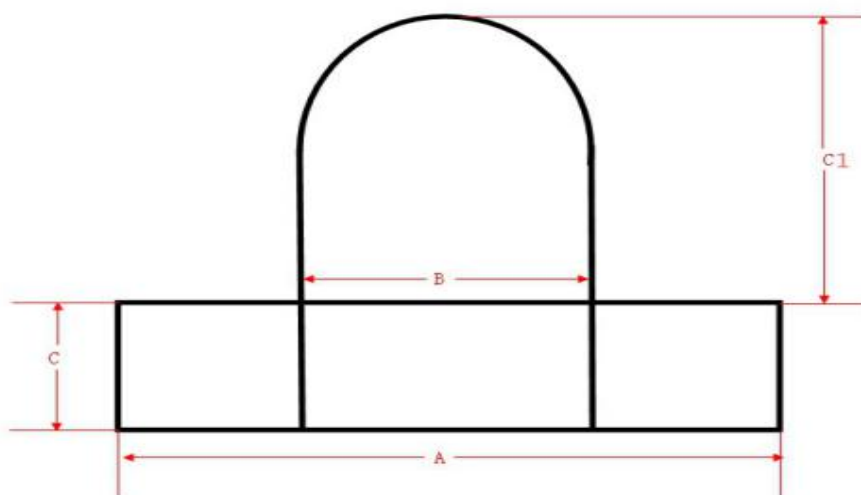
机械主要参数 **Specification:**

纸卷内径	Paper Roll Core Diameter	Φ76 mm(3")
最大纸卷外径	Max. Paper Roll Diameter	Φ1000mm
生产速度	Production Speed	5000-8000pairs/hour
输入电源	Power Requirements	380V
机器功率	Total Power	7.8KW
机器重量	Total Weight	Appr.1500kg
外形尺寸	Overall Dimension	L4000*W1300*H1500mm
纸片长度（A）	Paper Length	190mm(Optional)
纸绳间距（B）	Paper Rope Handle Spacing	95mm(Optional)
纸片宽度（C）	Paper Width	35/40mm
纸绳高度（D）	Paper Rope Height	100mm

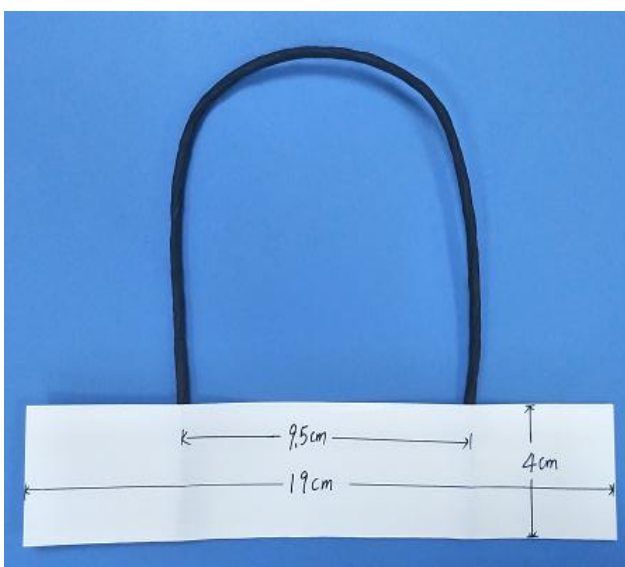
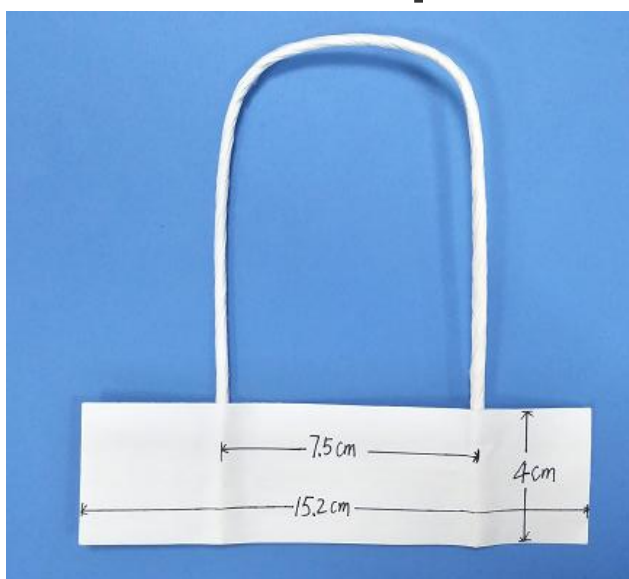


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纸绳直径	Paper Roll Diameter	3.0-4mm
粘接剂	Glue Type	Hot-melt glue


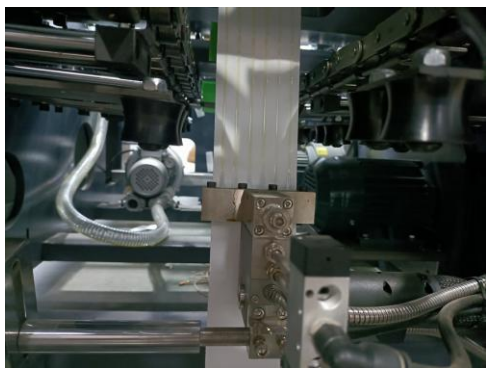




product picture



主要配置 Quality description	配置图 Configuration picture
1.双放卷装置 double unwinding unit	



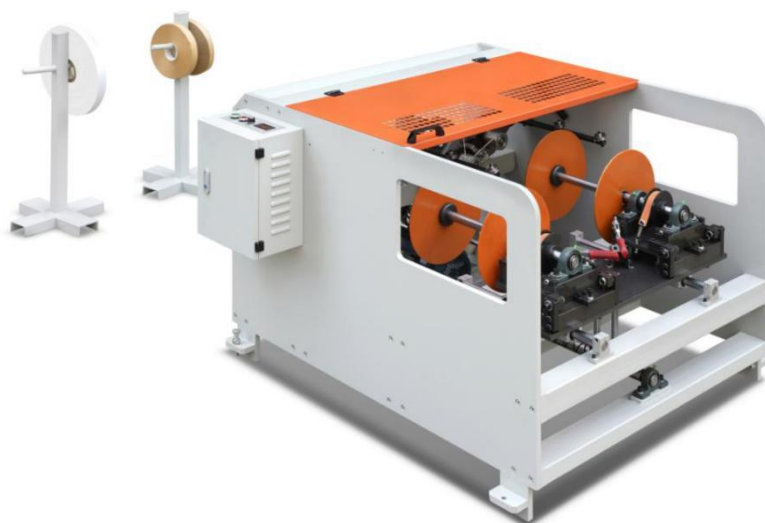
<p>2.使用自动纠偏确保手柄贴片在正确位置 use Arise EPC to ensure the handle patch on the right position</p>	
<p>3. 高品质的热熔胶系统可以降低熔胶成本和缺陷 high quality hot melt system can reduce the melt cost and defective</p>	
<p>4.台湾制造顶级品牌热熔胶系统，经久耐用，使用 寿命长 top brand hot melt system made in taiwan durable and long service life</p>	
<p>5.拉手制作单元 Handle making unit</p>	

圆绳双头纸绳机

Round Paper Rope Twisting Machine-Two Heads



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本机主要配套高速半自动圆绳手把机和纸袋机。可高速制造纸绳，为手把机提供纸绳。该机以窄幅卷筒纸为原料，通过机器各轴的高速旋转，将纸捻成绳状并保持在纸绳卷筒中。用户可以调整纸绳的直径，以满足不同的生产需要。

This machine mainly support high speed paper handle machine and paper bag machine. It can make paper rope in a high speed and provide paper rope for paper handle machine machine. The machine uses narrow web as raw material, through the high speed spinning of the axes of the machine, paper twisted into rope and kept in paper rope roll. Users can adjust the diameter of the paper rope to meet different production needs.

### 机器参数 Specification:

纸卷内径	Core Diameter of Raw Rope Roll	66mm
最大纸卷外径	Max Paper Rope D165	450mm
放料宽度	Paper Roll Width	20-100mm
纸张克数	Paper Thickness	15-60g/m2
纸绳直径	Paper Rope Diameter	2.5-6mm
最大收卷外径	Max. Rope Roll Diameter	300mm
最大绳卷宽度	Max. Paper Rope Width	300mm
生产速度	Production Speed	20-40m/min
电压	Power Requirements	220V
整机功率	Total Power	1.5KW
整机重量	Total Weight	Appr.300KG
整机尺寸	Overall Dimension(L×W×H)	1580*1440*930mm





## 纸绳复卷机

### Round Paper Rope Rewinding Machine



该机器主要配套纸绳机使用，以纸绳机的绳卷为原料，通过机器轴心的高速旋转，将绳卷在一端快速释放并在另一端复卷一遍，既能扩大最终绳卷的外径和绳卷中心的内径，又能消除原有绳卷中可能存在打结现象，从而确保纸绳在后续生产中大大提高生产效率和质量 This machine mainly support twisted paper rope machine. This machine takes the paper rope roll produced from twisted paper rope machine as the raw material, releases the roll on one shaft and twines it on the other shaft on the machine. This machine can not only enlarge the diameter of the paper rope roll, but also eliminate rope knots in the raw paper rope roll, so that the application efficiency of paper rope roll can be greatly improved in further productions.

#### 机器参数 Specification:

原绳卷内径	Core Diameter of Raw Rope Roll	76 mm
最终绳卷内径	Core Diameter of Final Rope Roll	180 mm
最终绳卷外径	Final Rope Reel Diameter	400-500mm
生产速度	Max. Production Speed	80-150M/min
输入电源	Power Requirements	380V
机器功率	Total Power	2.2KW



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机器重量	Total Weight	Appr.150KG
外形尺寸（长 X 宽 X 高）	Overall Dimension	L1050mm X W800mm X H1200mm